

FIG.1

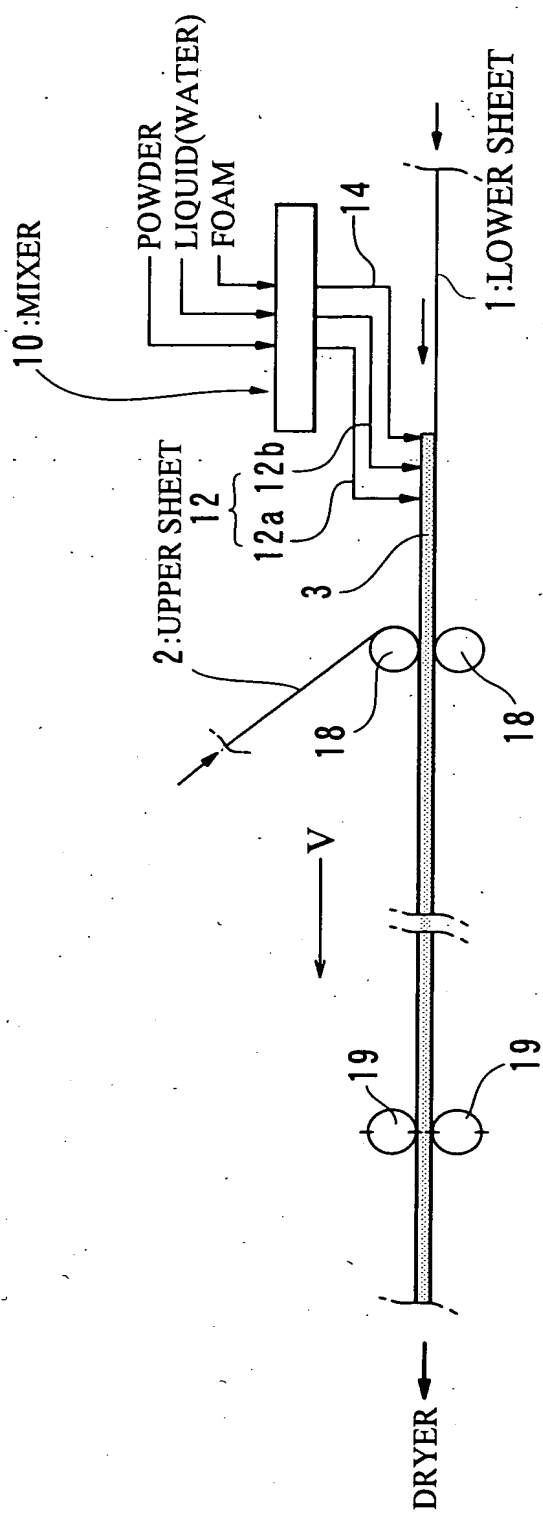


FIG.2

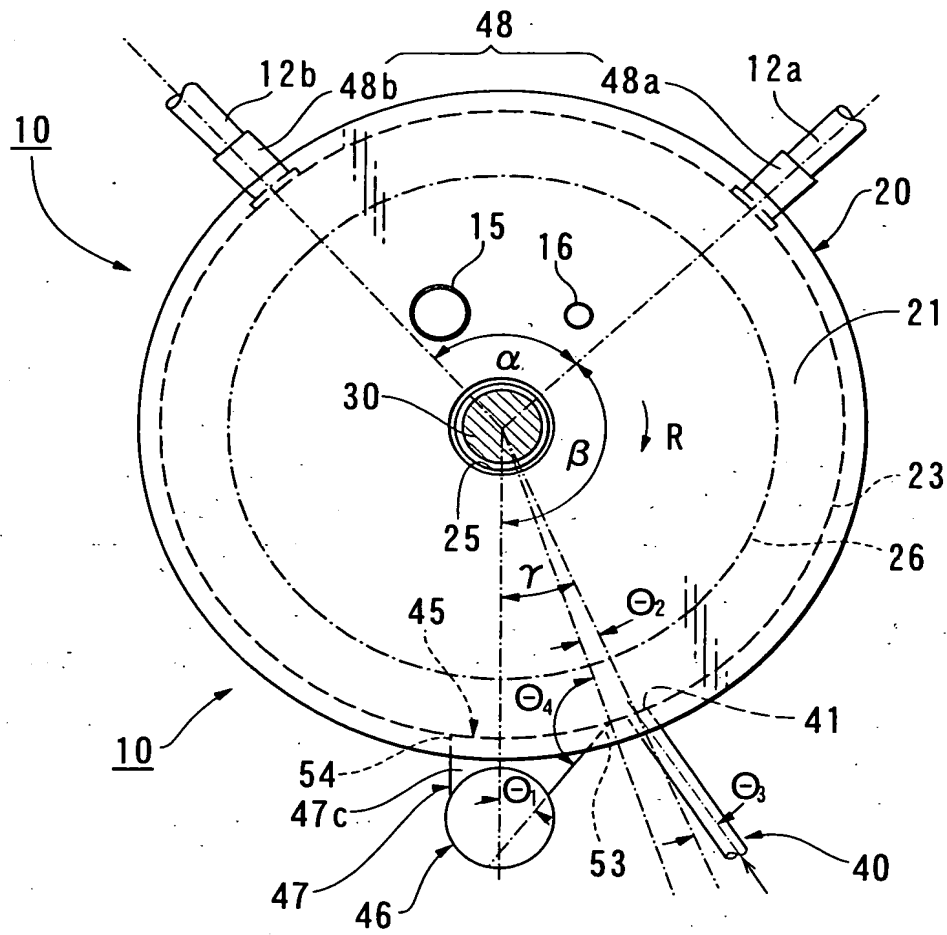
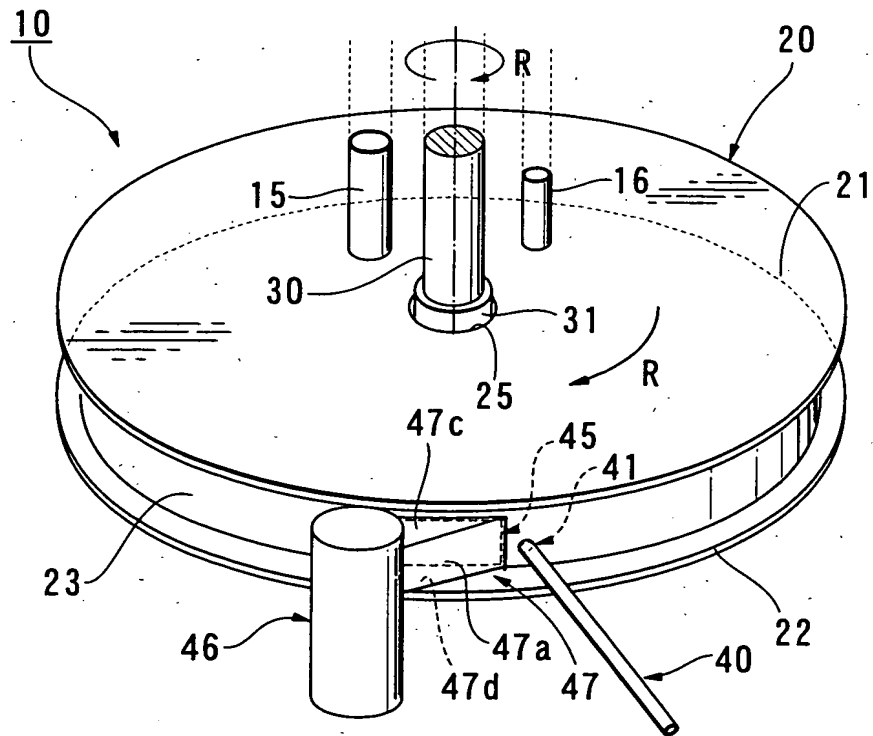


FIG.3



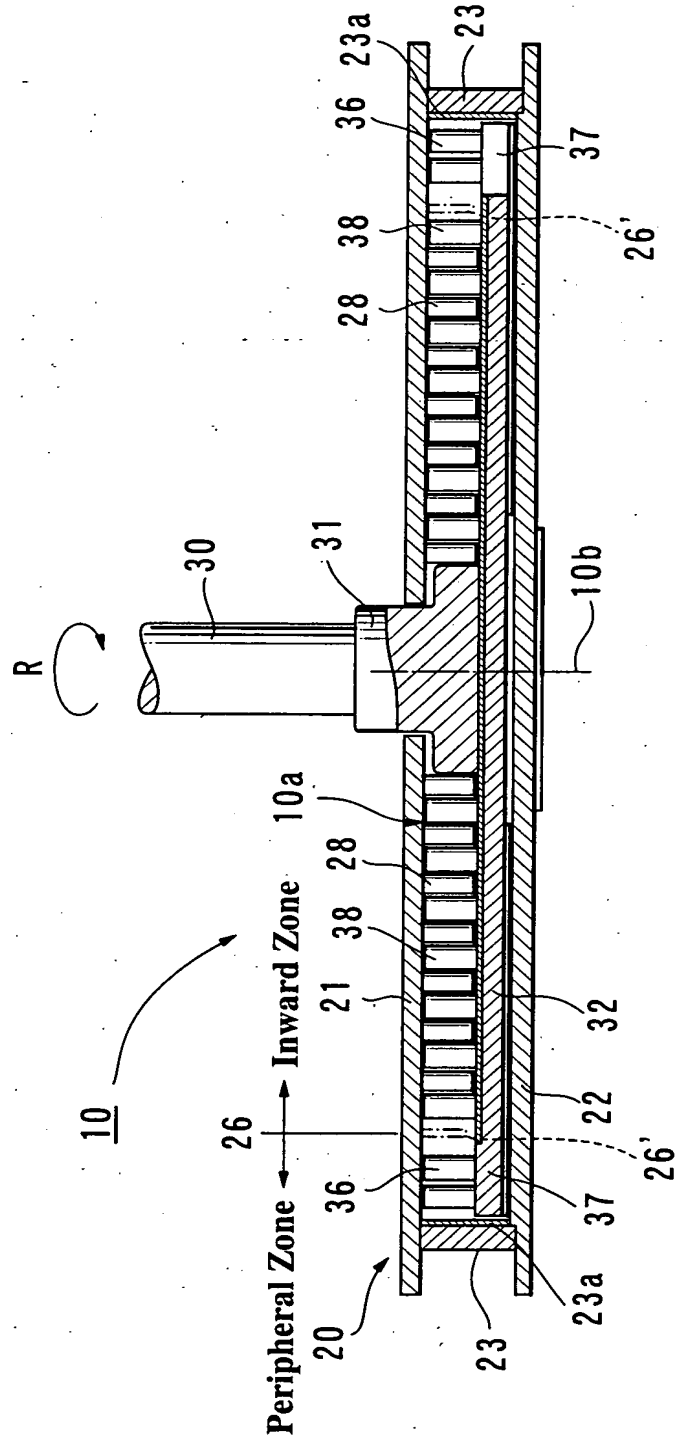
48



FIG.6



FIG.5



[illegible]

FIG.8

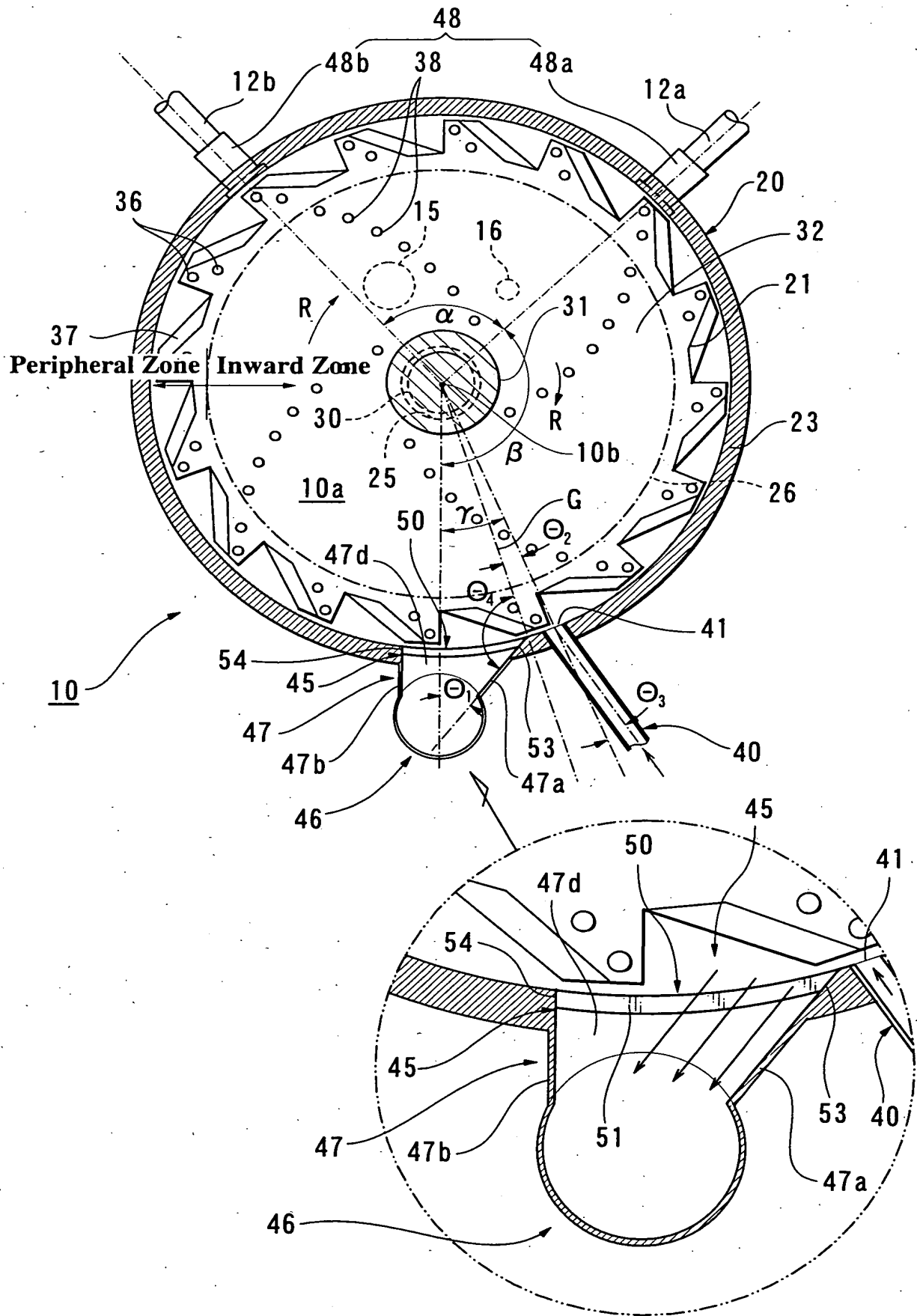


FIG.9

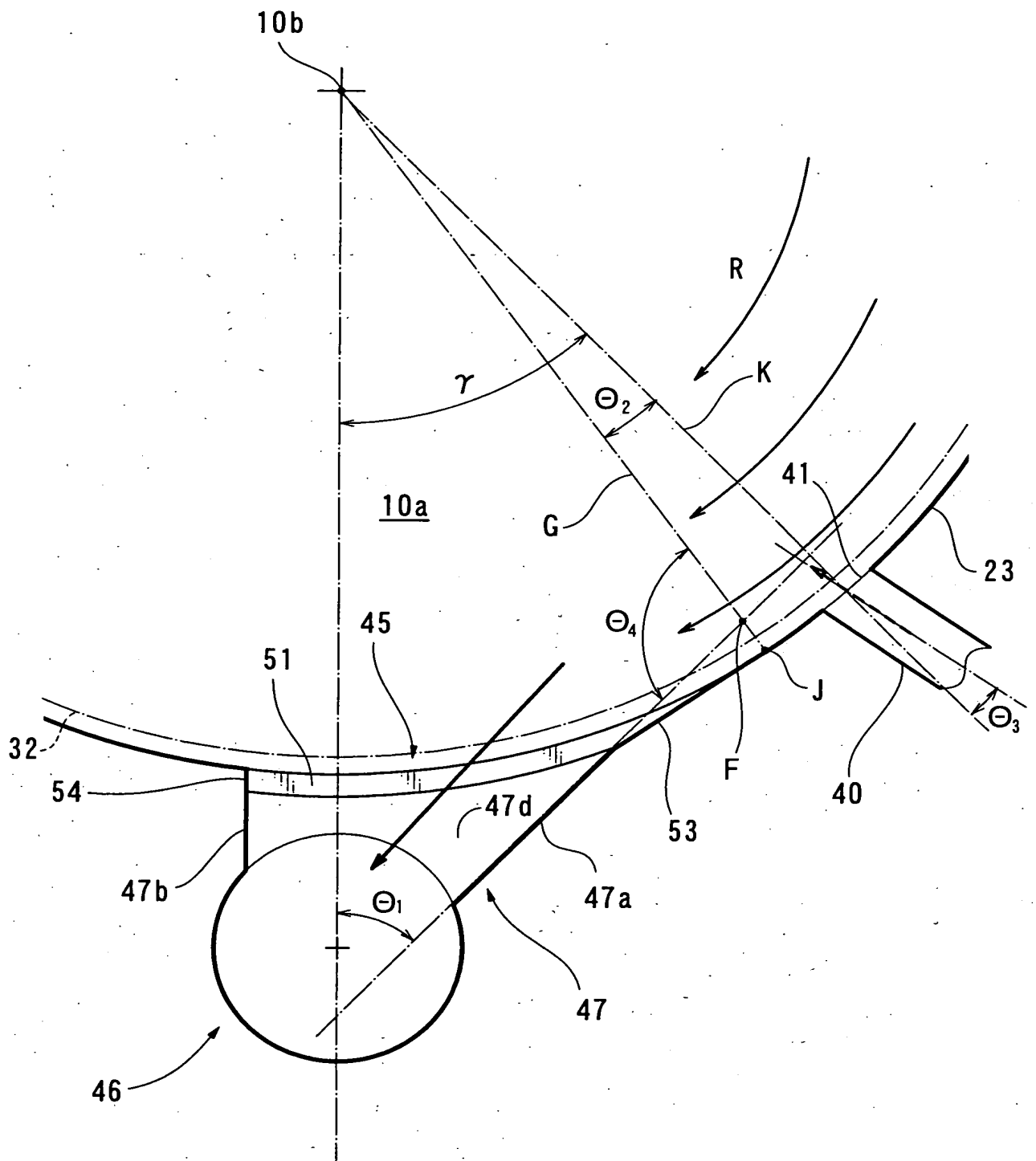
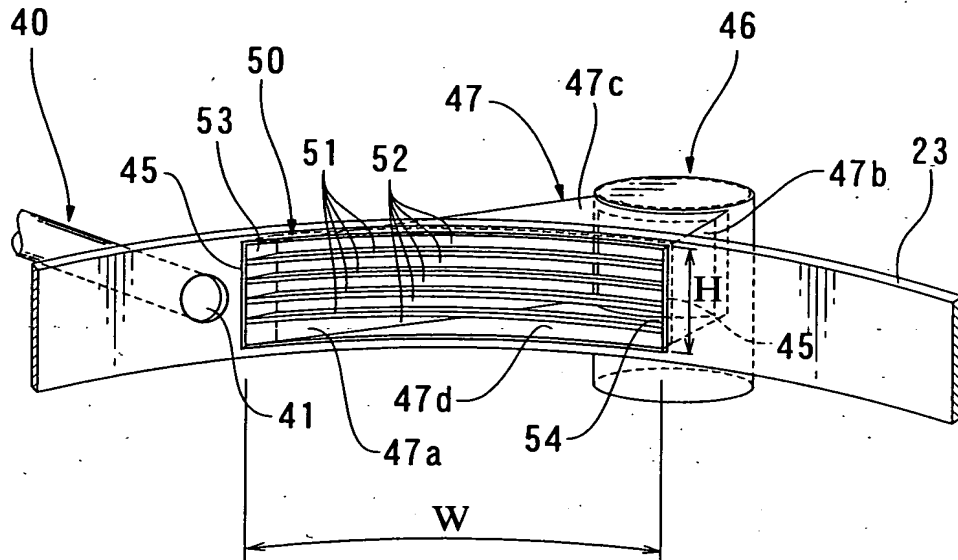


FIG.10

(A)



(B)

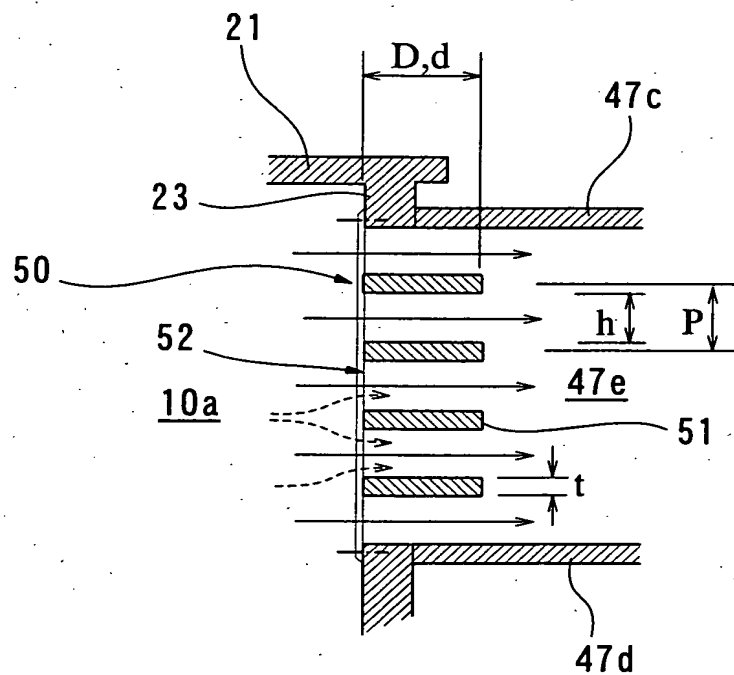
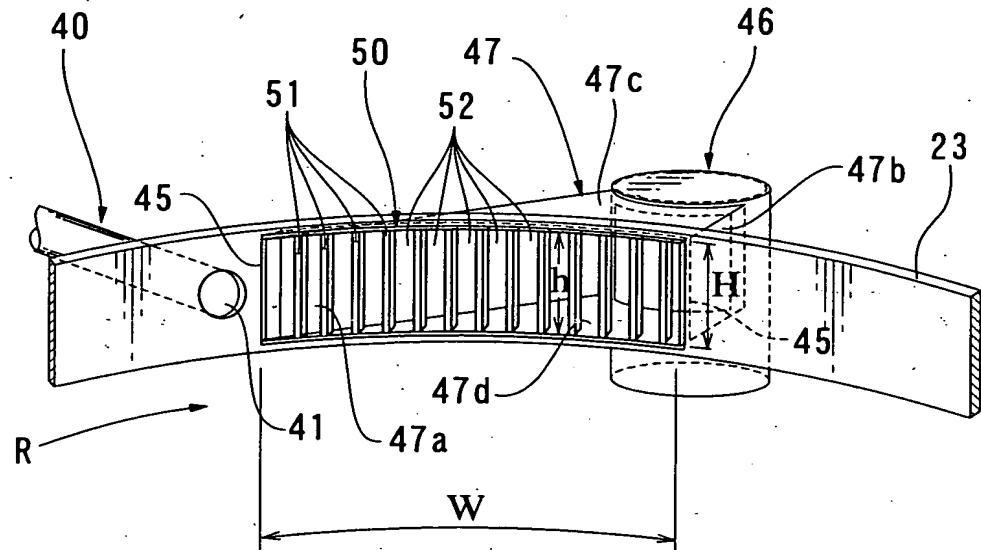


FIG.11

(A)



(B)

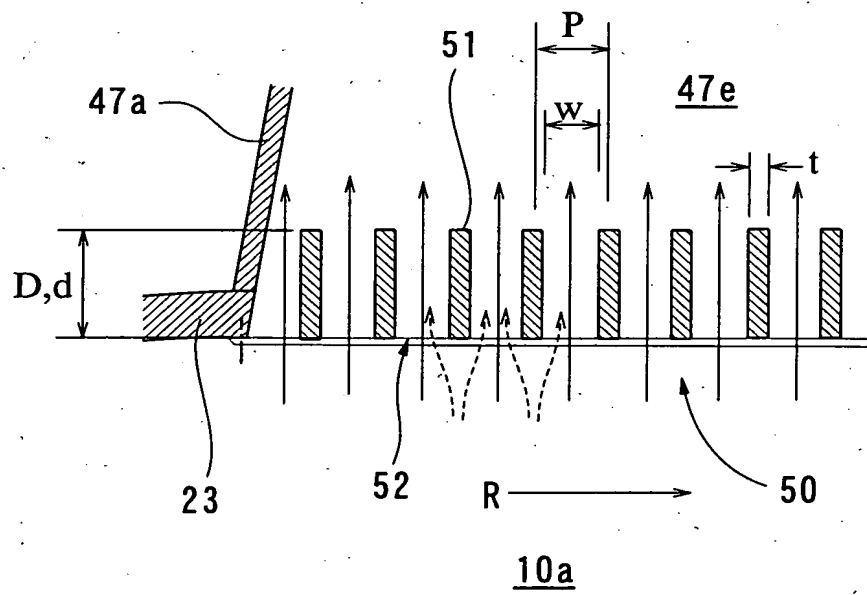


FIG.12

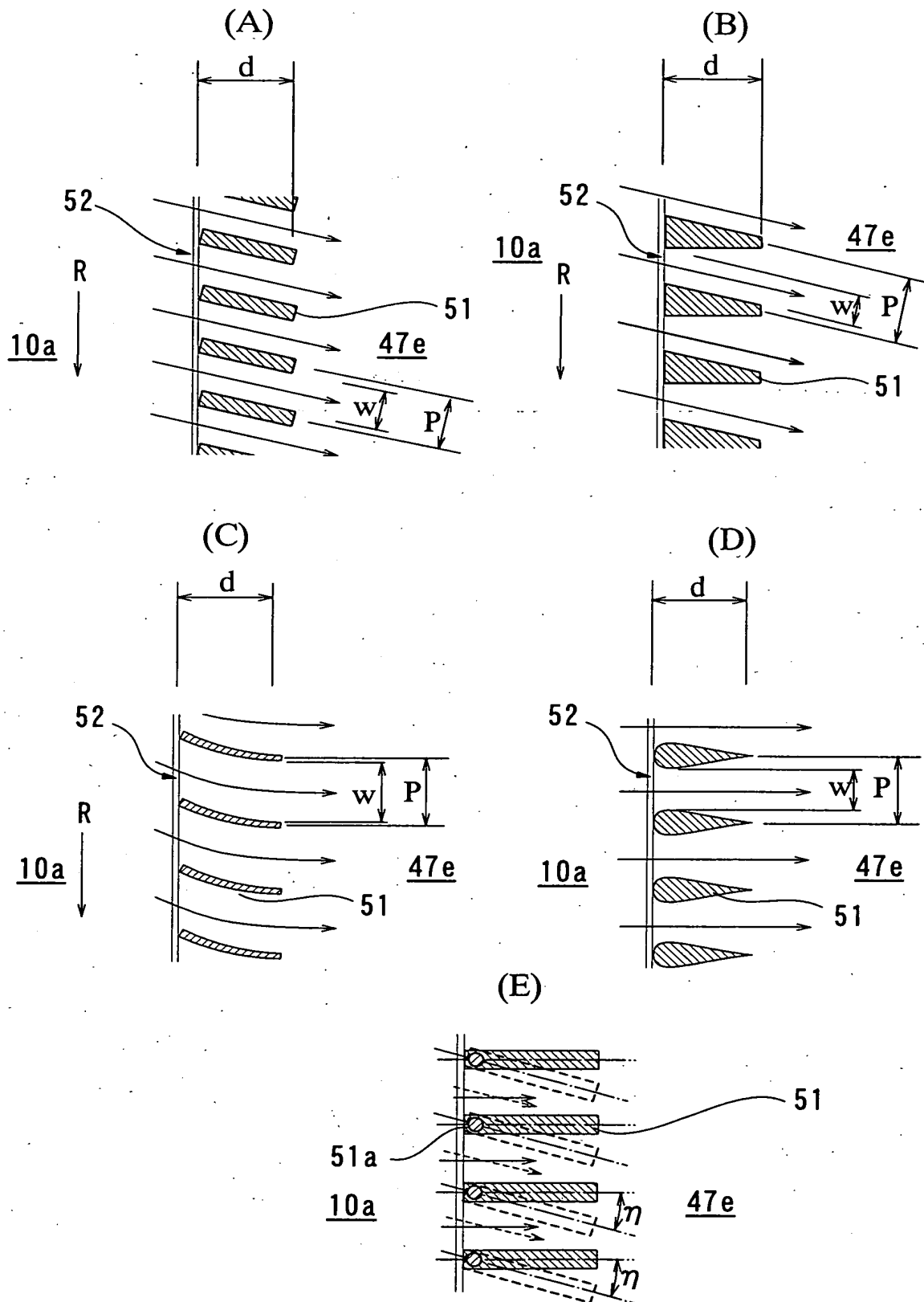


FIG.13

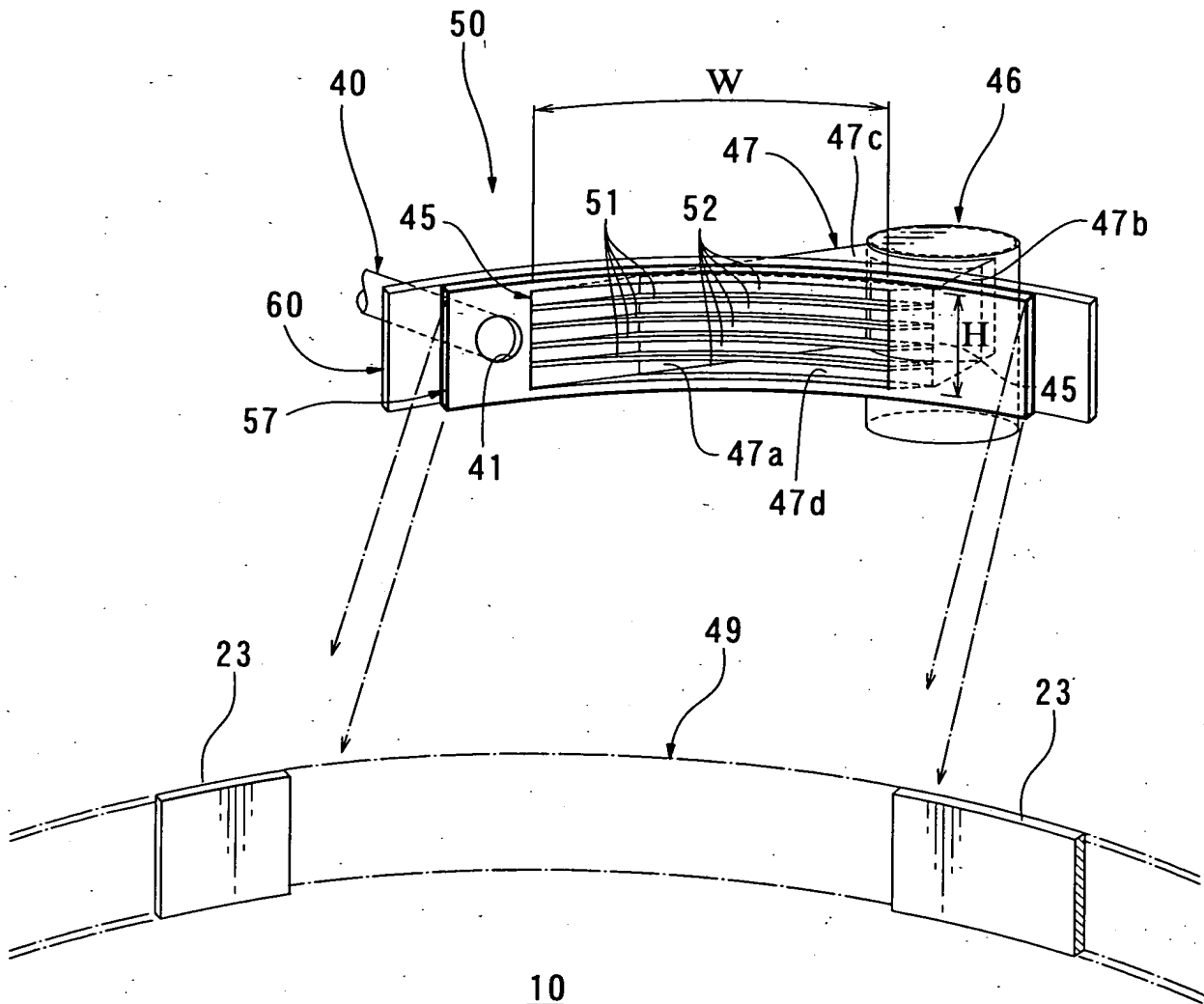


FIG.14

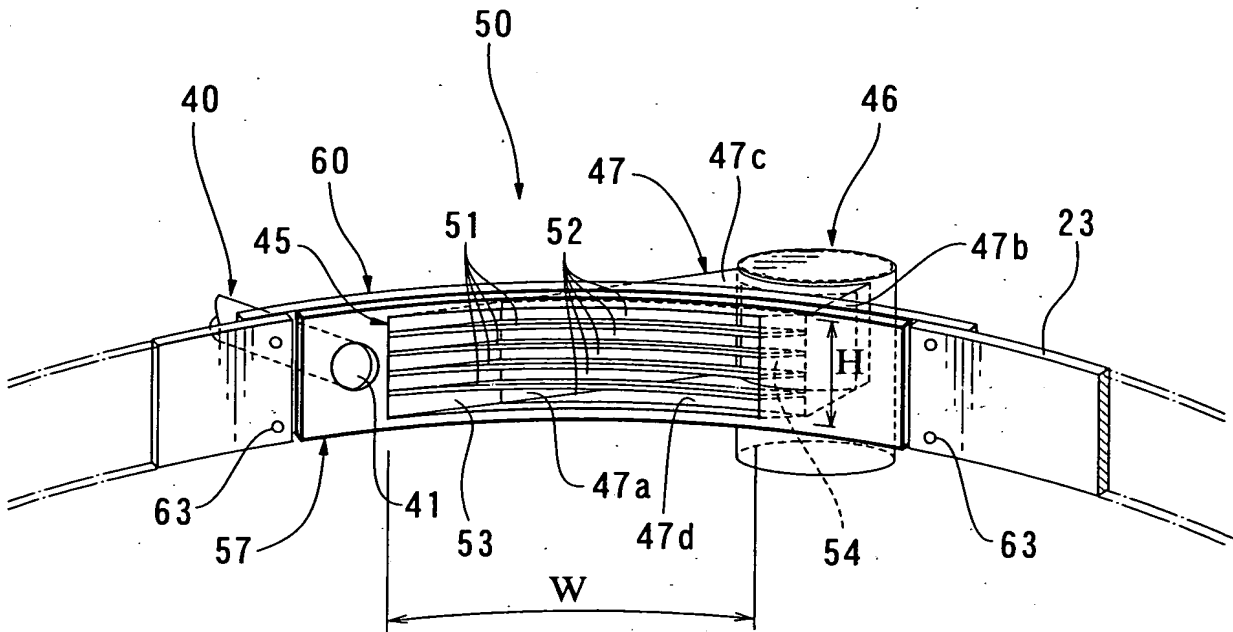


FIG.15

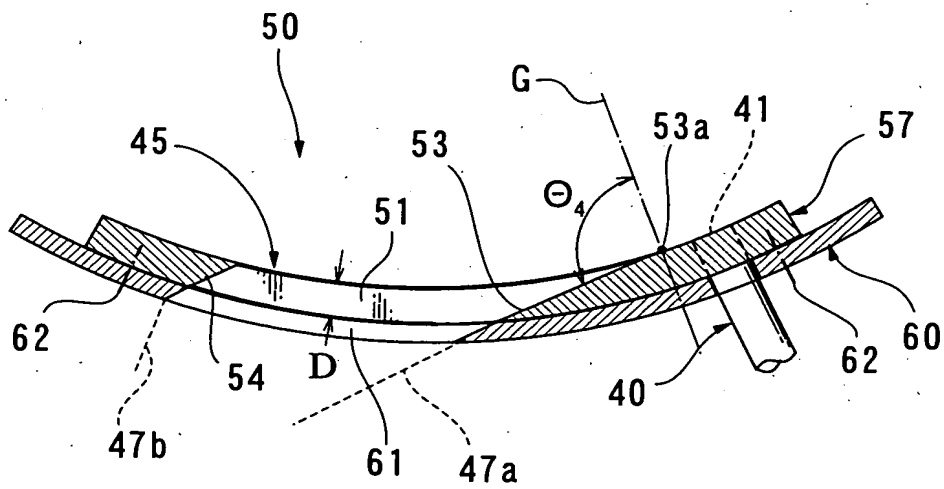
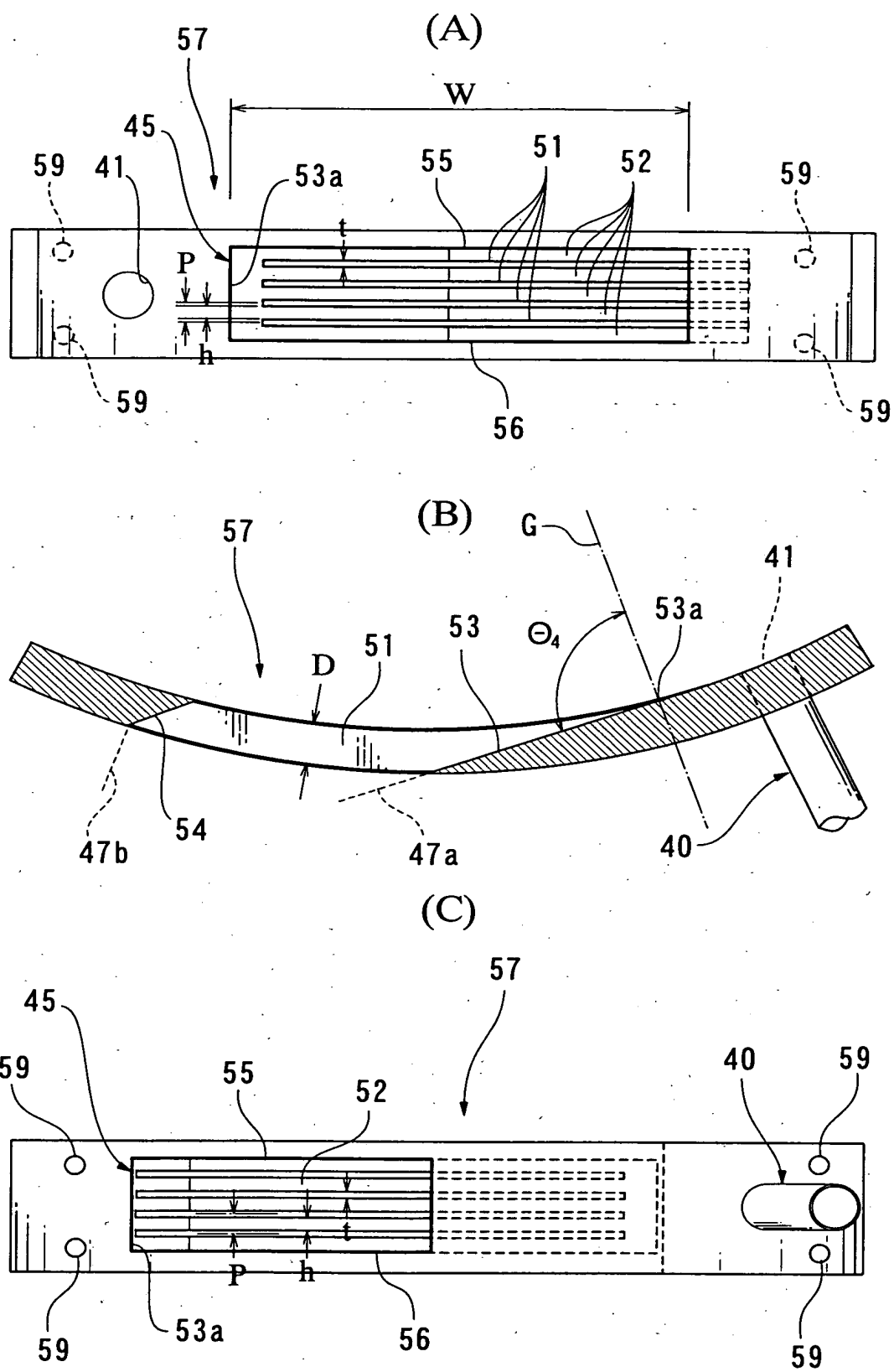


FIG.16



[illegible]

FIG.21

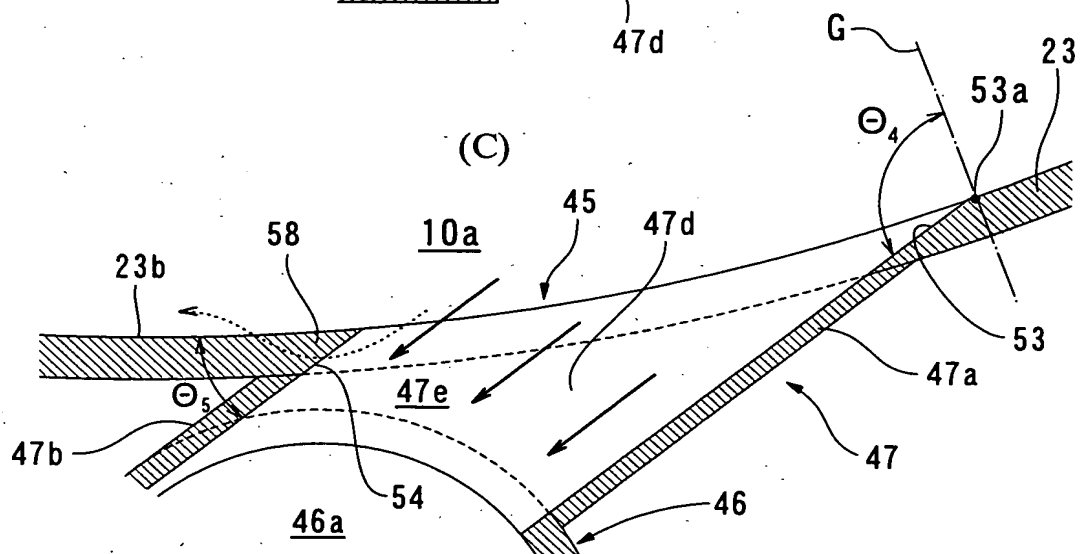
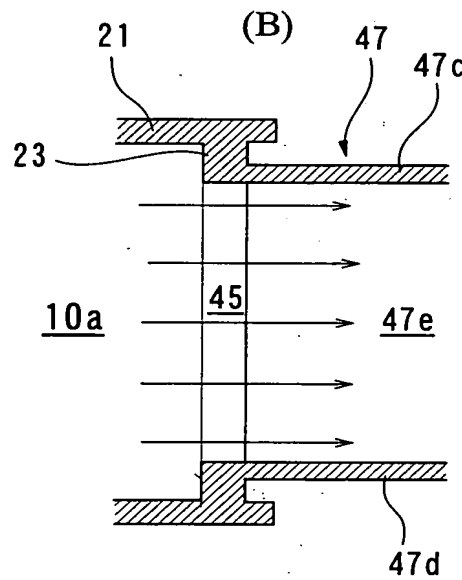
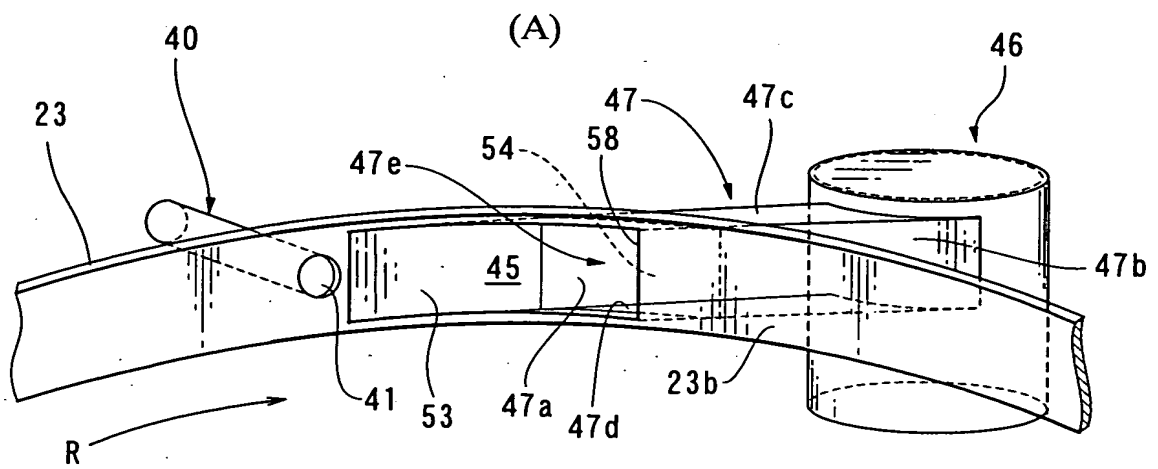


FIG.22

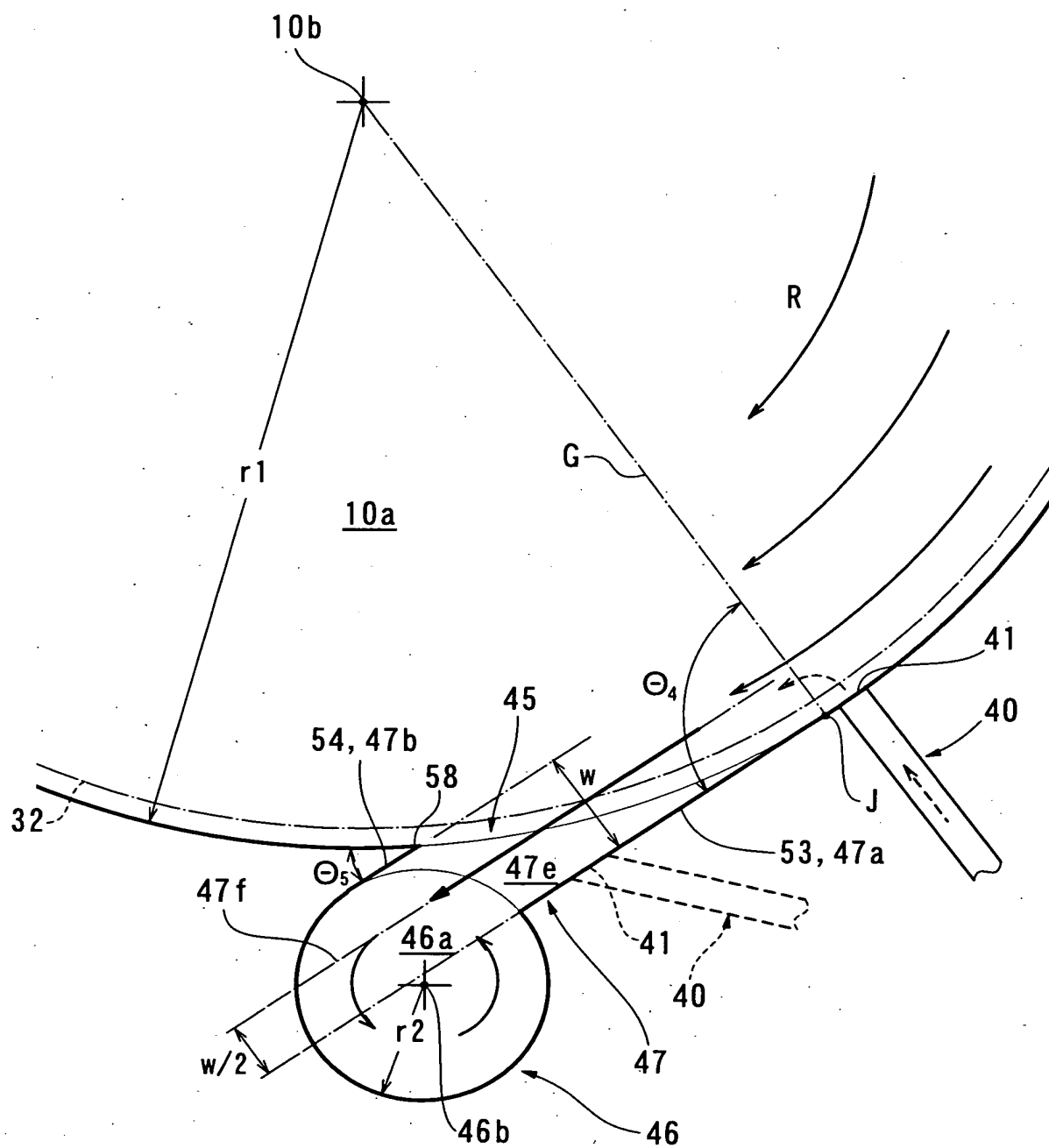


FIG.23

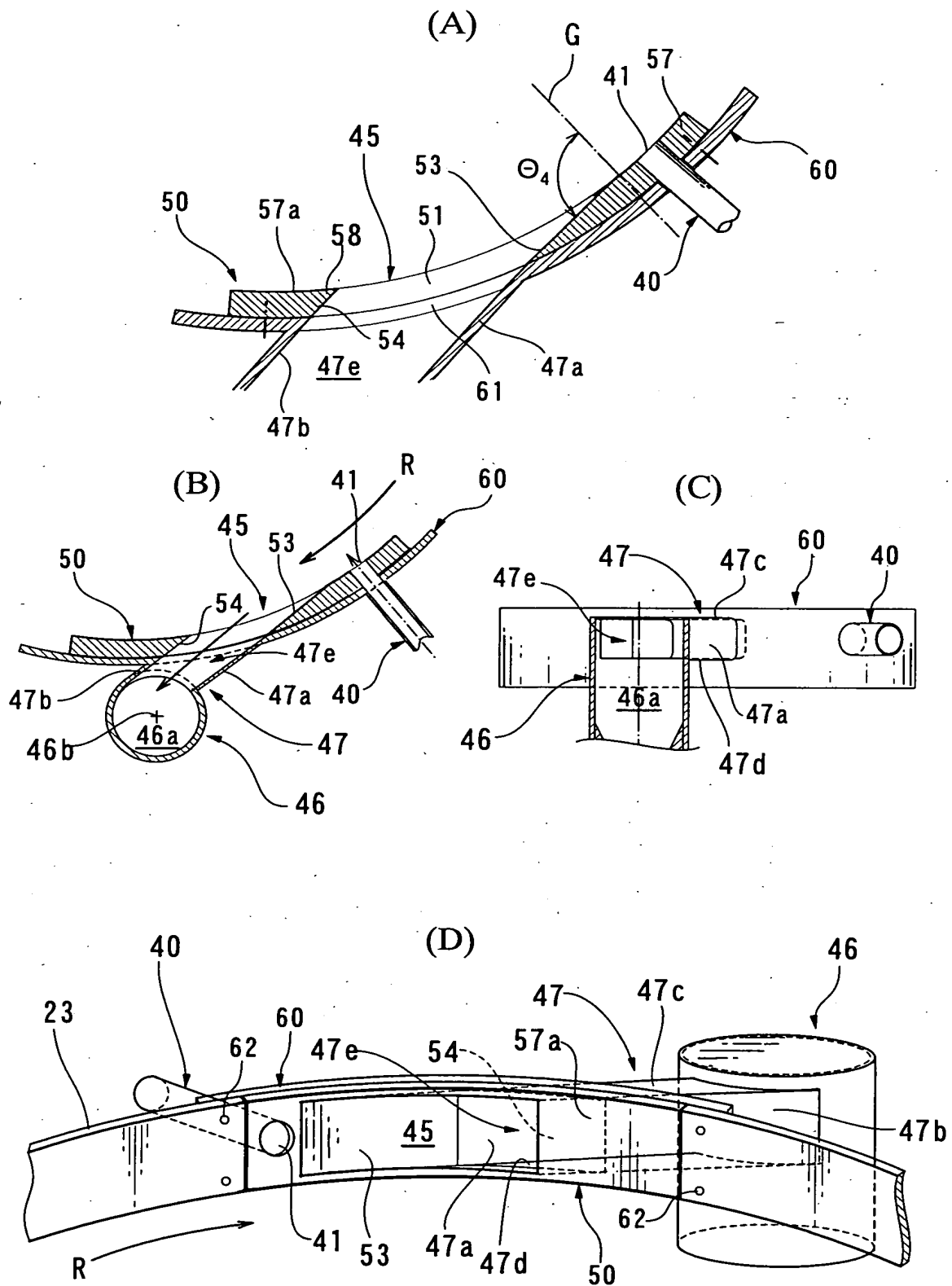


FIG.24

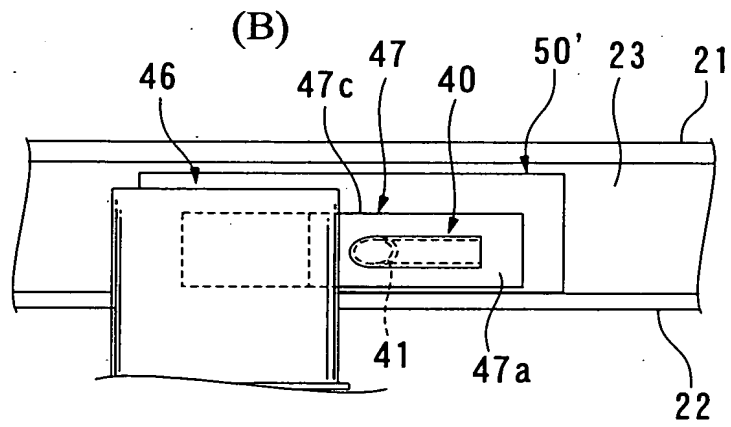
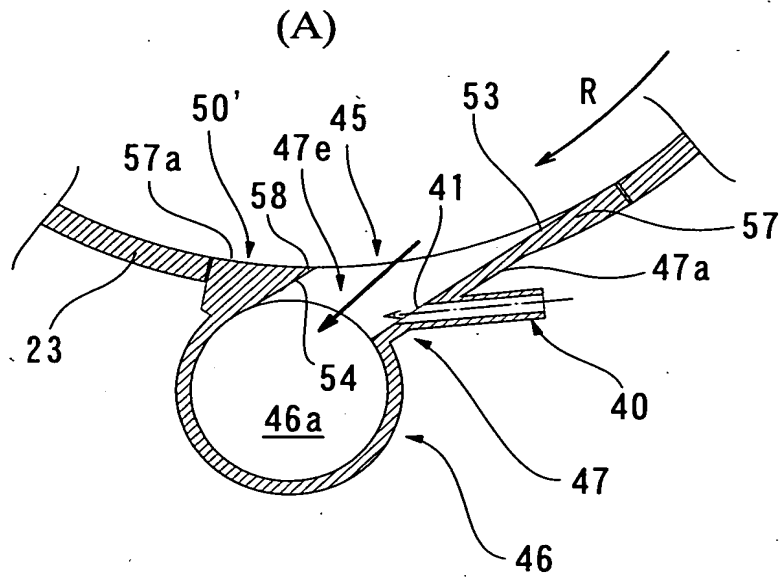
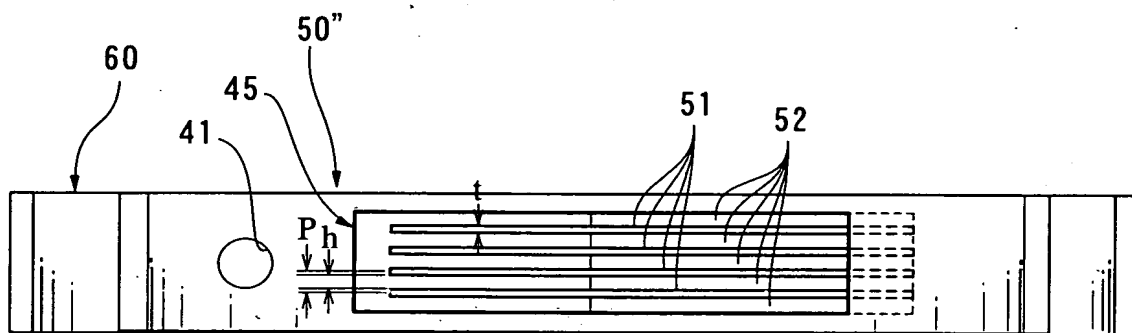
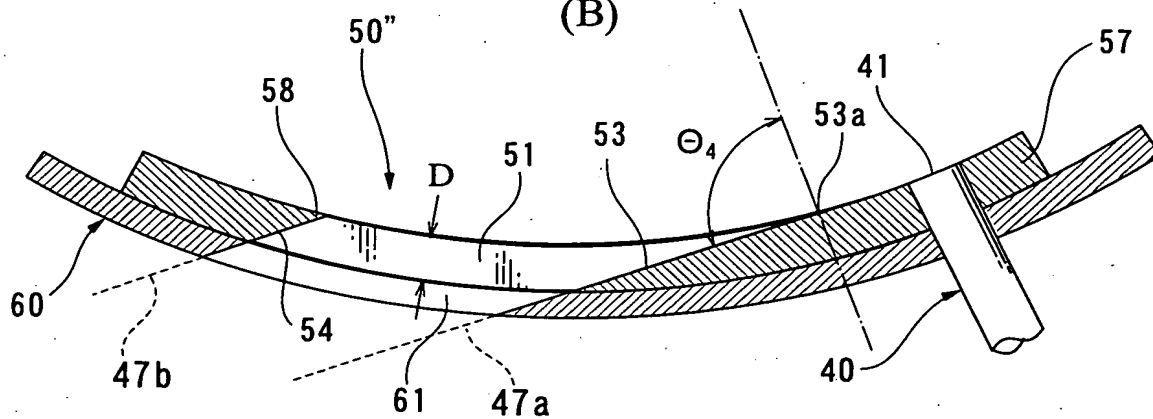


FIG.25

(A)



(B)



(C)

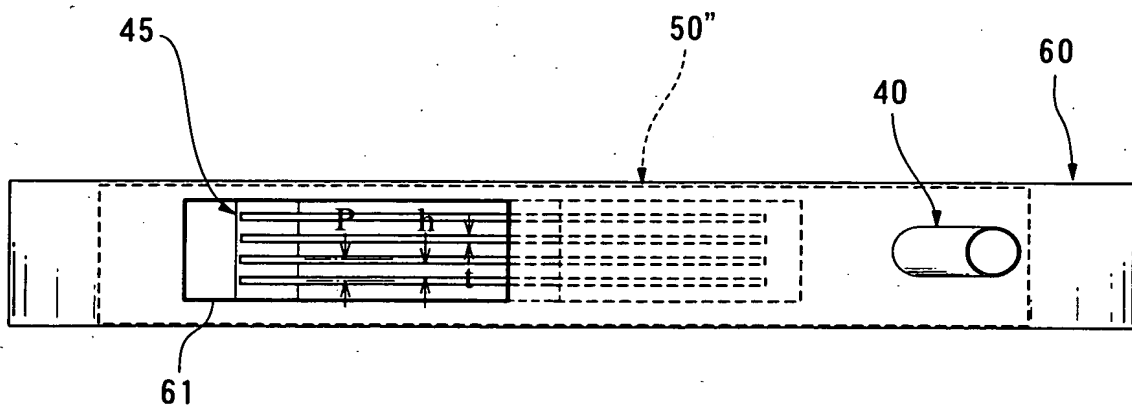


FIG.26

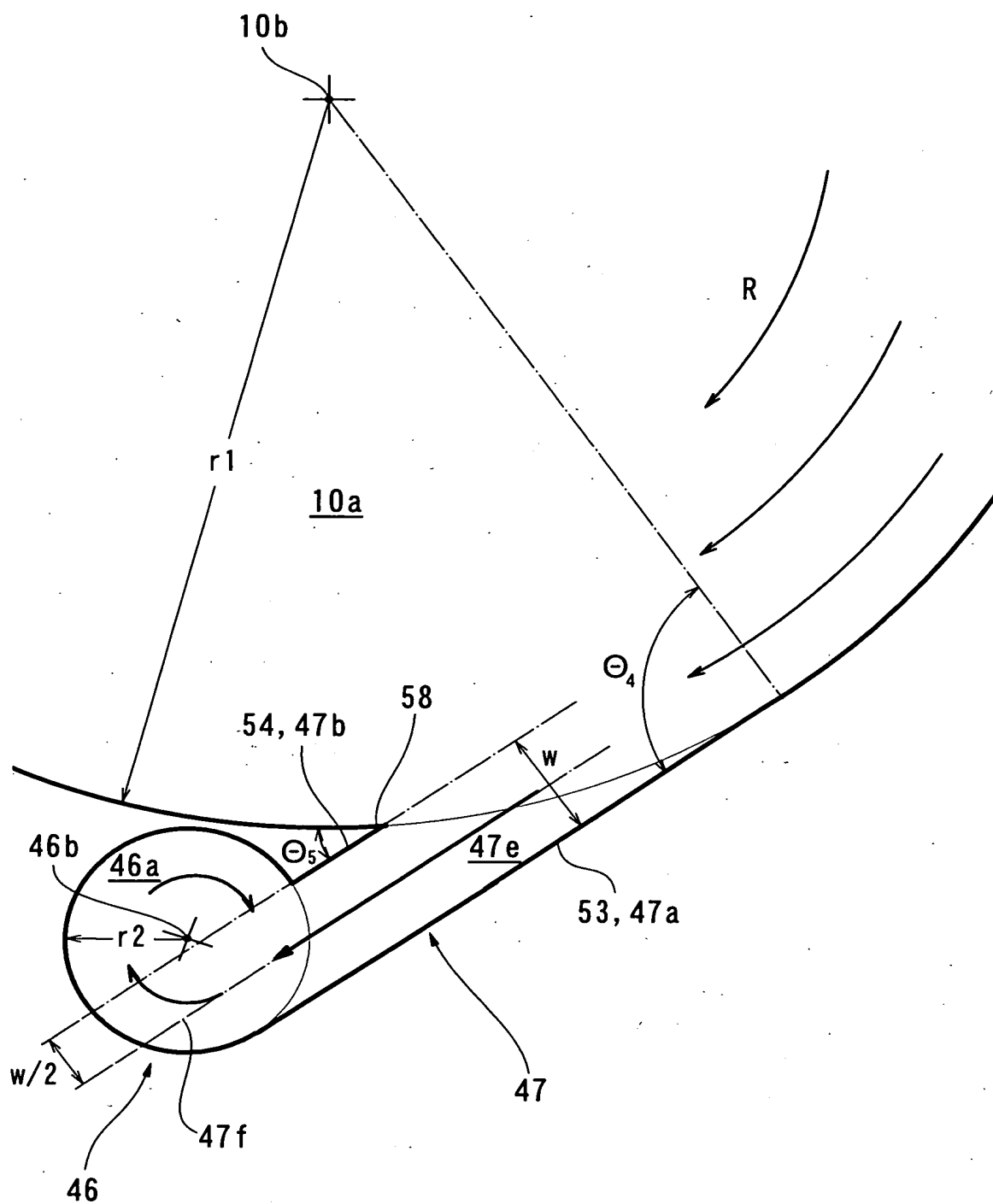


FIG.27

	Specific Gravity of Board Core g/cm ³	Observed Results of Board Core	Consumption of Foaming Agent Effects of Reduction	Flow Rate of Slurry m ³ /min.	Rate of Production m/min.
Example-1	0.65~0.66	good	97	1.0	115
Example-2		good	95	1.0	115
Example-3		good	95	1.5	175
Example-4		good	100	1.0	115
Example-5		good	100	1.0	115
Example-6		good	95	1.5	175
Comparative Example-1		good	60	1.0	115
Comparative Example-2		good	70	1.0	115
Comparative Example-3		bad (bulging)	100	1.0	115
Comparative Example-4		good	100	0.8	90
Comparative Example-5		good	100	0.6	70